



UNDERPANEL FIXING DETAIL FOR NAV-PAD
GASKET IS INCLUDED
BRACKET KIT (CONTAINS 8 BRACKETS) IS PART NUMBER 6000-MK000

M3 x 20mm LONG STEEL WELD STUDS
OR EQUIVALENT (6-32UNC)
8 POSITIONS

VIEWS SHOWING FRONT AND REAR
OF PANEL WITH FIXING POSITIONS.

INSTALLATION DETAILS ARE APPLICABLE TO ALL NAV-PAD VERSIONS.

THE NAV-PAD IS DESIGNED TO BE SECURED WITH 8 BRACKETS AND LOCKNUTS.
FIT THE GASKET BETWEEN NAV-PAD AND FIXING PANEL PRIOR TO INSTALLATION.

ENSURE THAT A SUITABLE PANEL MATERIAL IS USED TO SUPPORT THE NAV-PAD, THIS
MUST PROVIDE SUFFICIENT RIGIDITY WHERE SEALING IS REQUIRED I.E. 1.6mm
TO 2.0mm STEEL. THE UNDER SIDE OF THE PANEL SHOULD BE FLAT, CLEAN & FREE OF
DEBRIS TO OPTIMISE SEALING. THE TORQUE APPLIED TO THE LOCKNUT SHOULD NOT
EXCEED 50cNm.

Revision	Date
2	ECN101431 16.1.2017
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storm
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Title		NAV-PAD INSTALLATION DRWG			
Material					
Drawn By & Date		RC 30.6.2005			
Finish					
Checked By & Date		Scale	1:1	Tool No.	Weight
ASC 18-12-15		Unless Stated Tolerances	0±	0.0± 0.2	0.00±
Approved By & Date		Angle Tol.		±0	
JS 18-12-15		© Keymat Technology Ltd. The content of this communication and/or document, including but not limited to images, specifications, designs, concepts and information is confidential and is not to be used for any purpose or disclosed to a third party without the express and written consent of Keymat Technology Ltd., Copyright 2015. All rights reserved.		Part No.	Issue
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